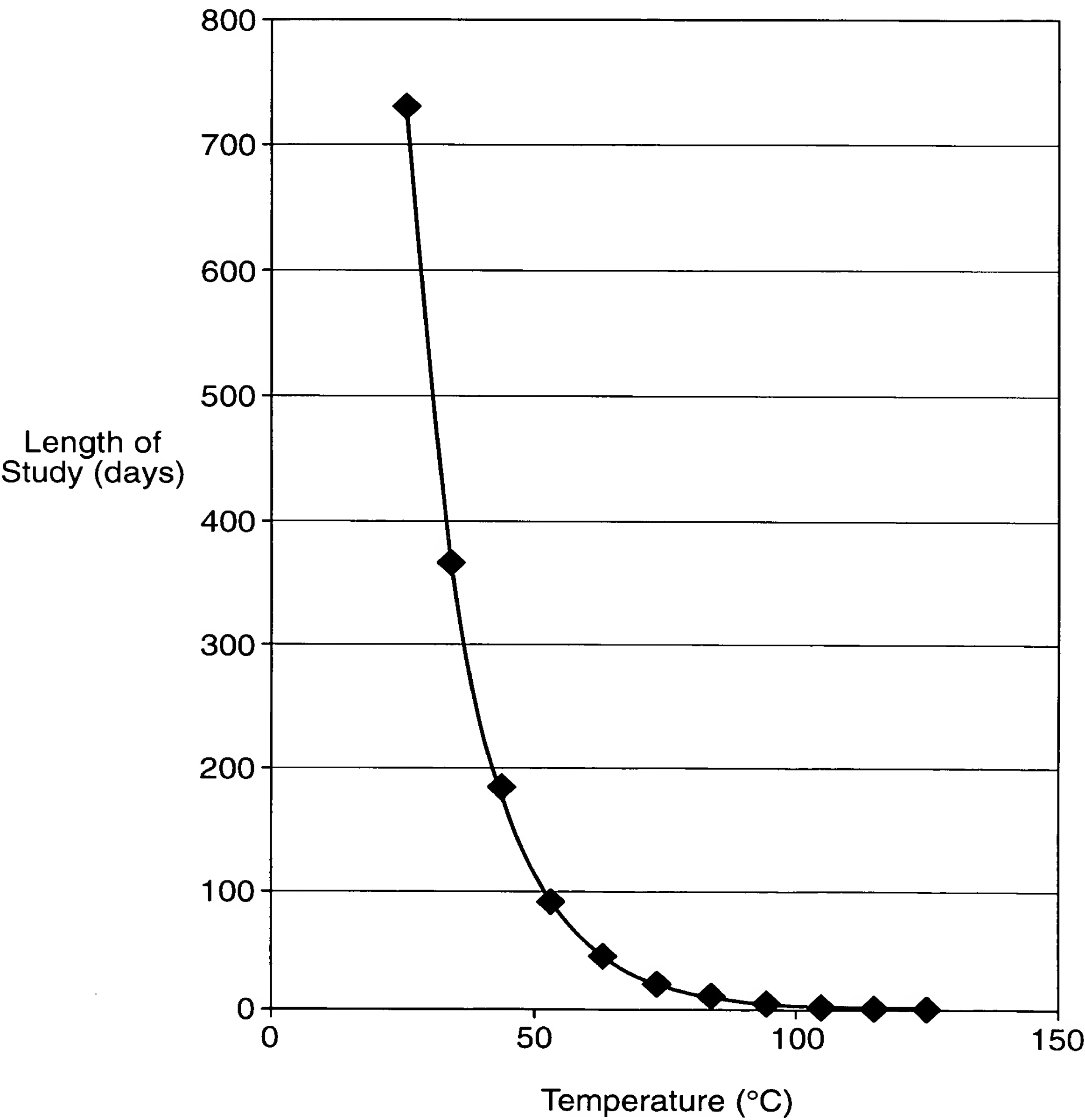
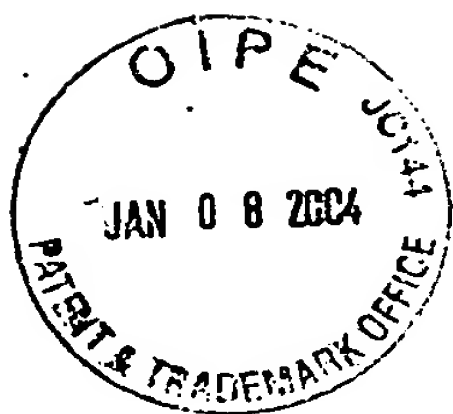




FIG. 1

Temperature effects on relative rates and length
of degradation studies required.

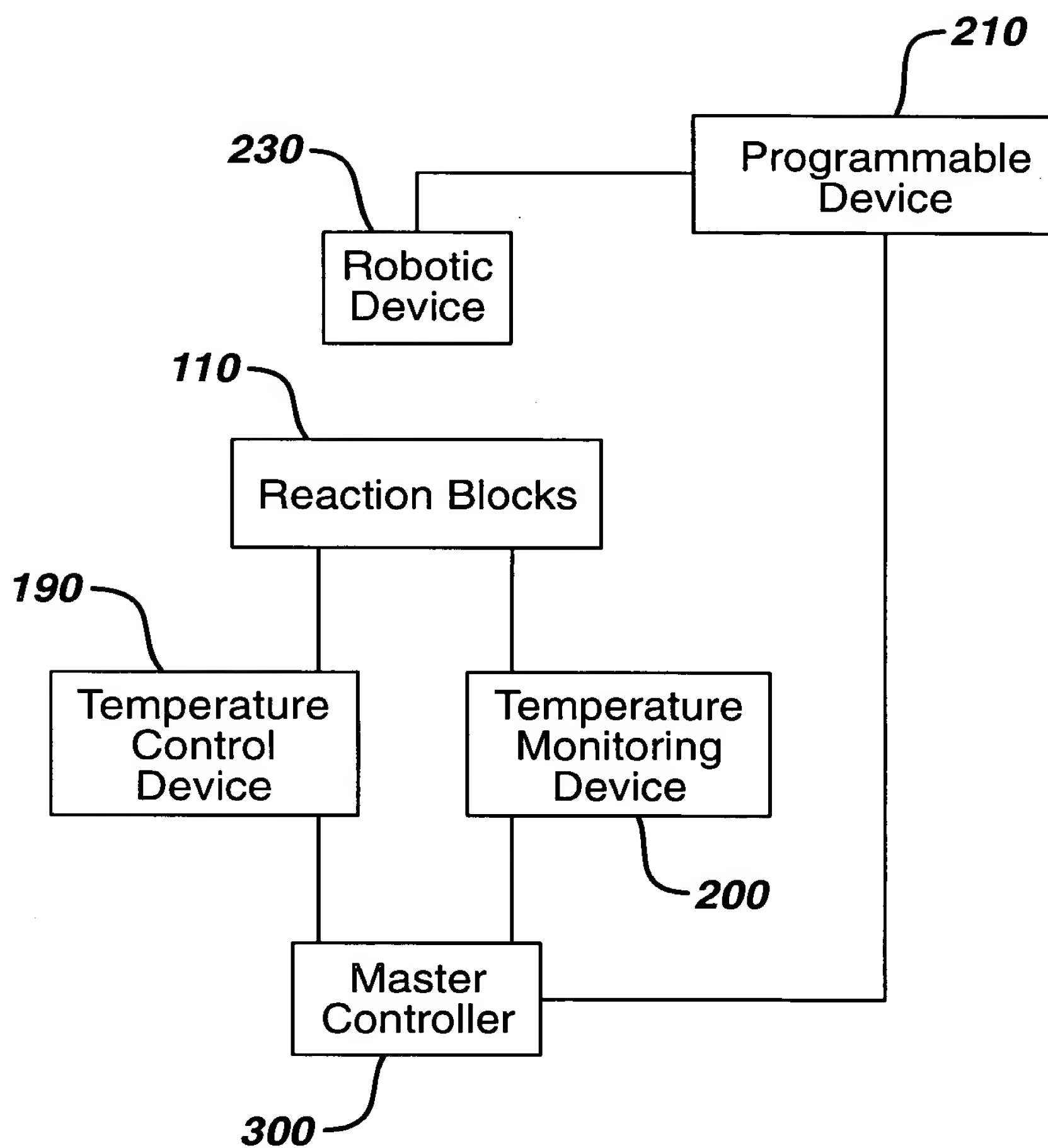


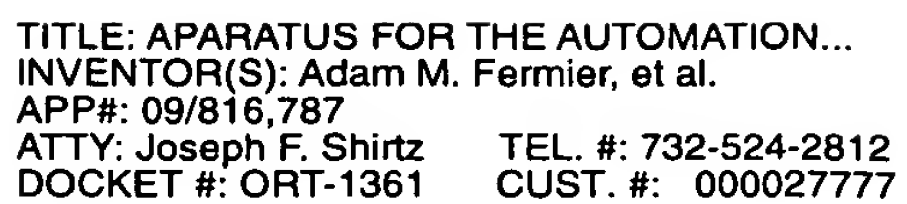


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2/10

FIG. 2





3/10



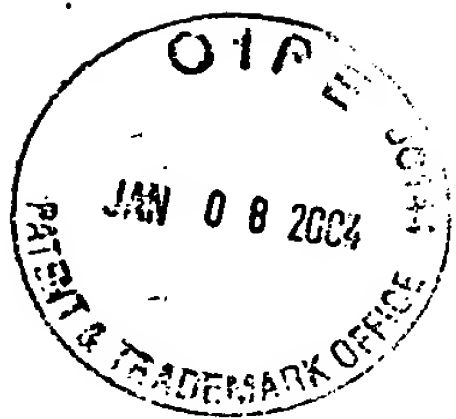
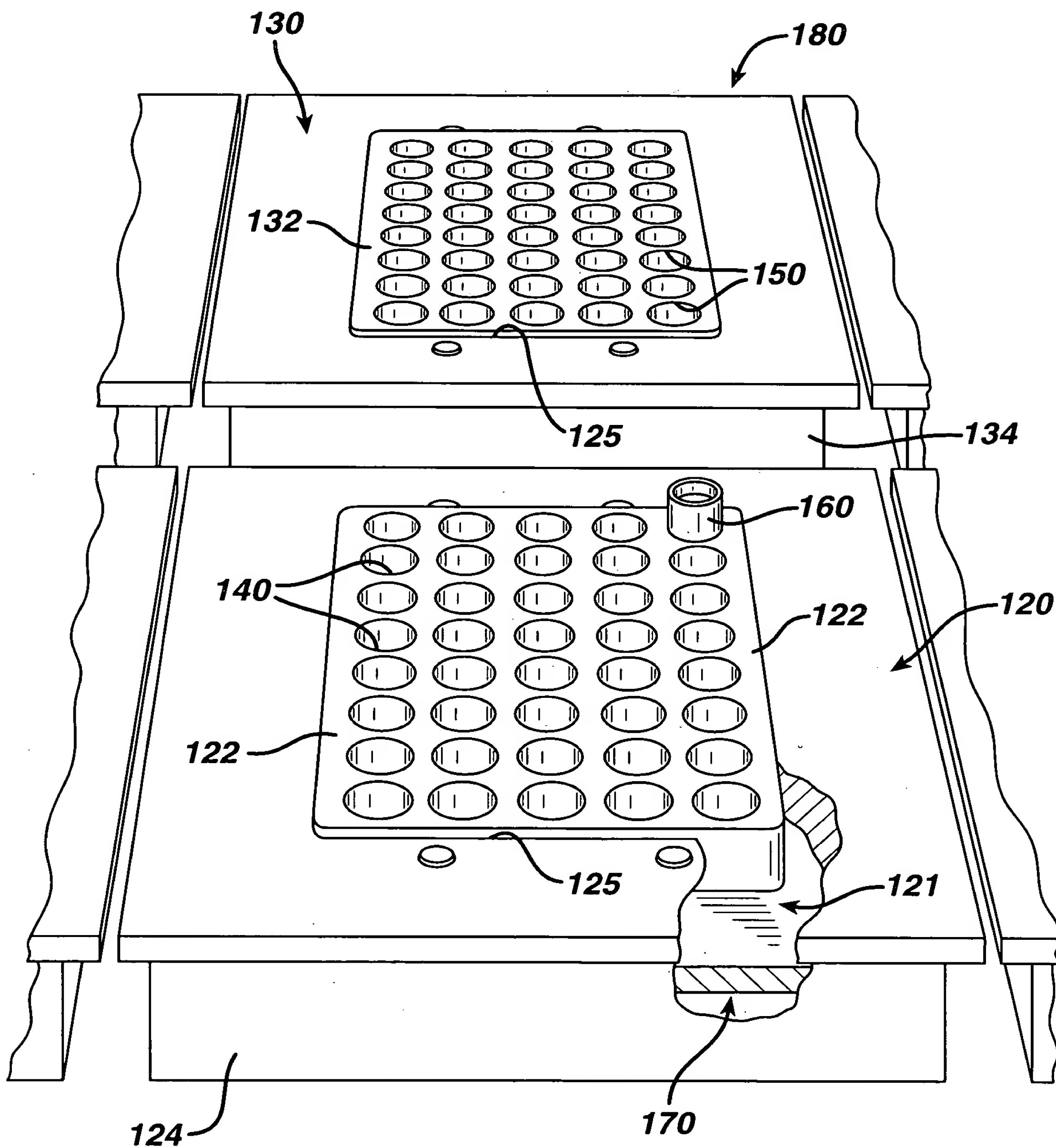
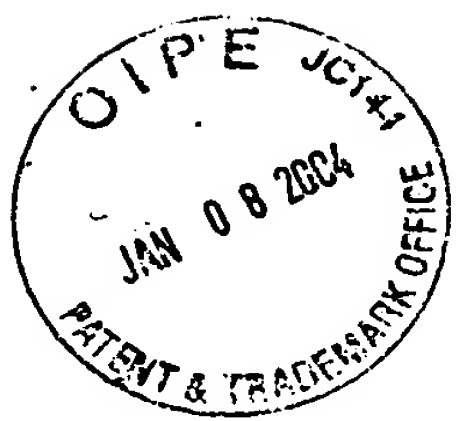


FIG. 4

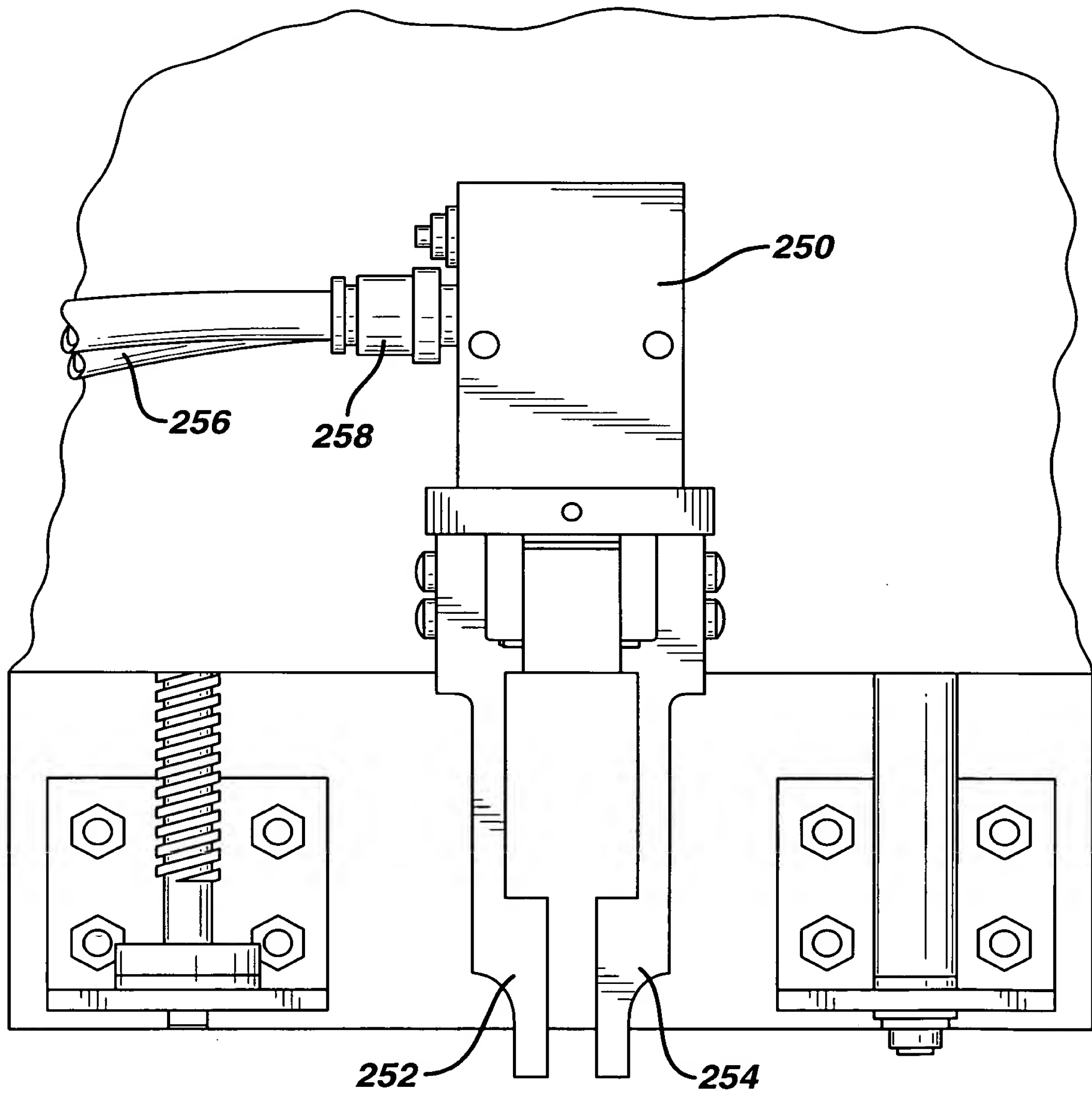




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5/10

FIG. 5







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7/10

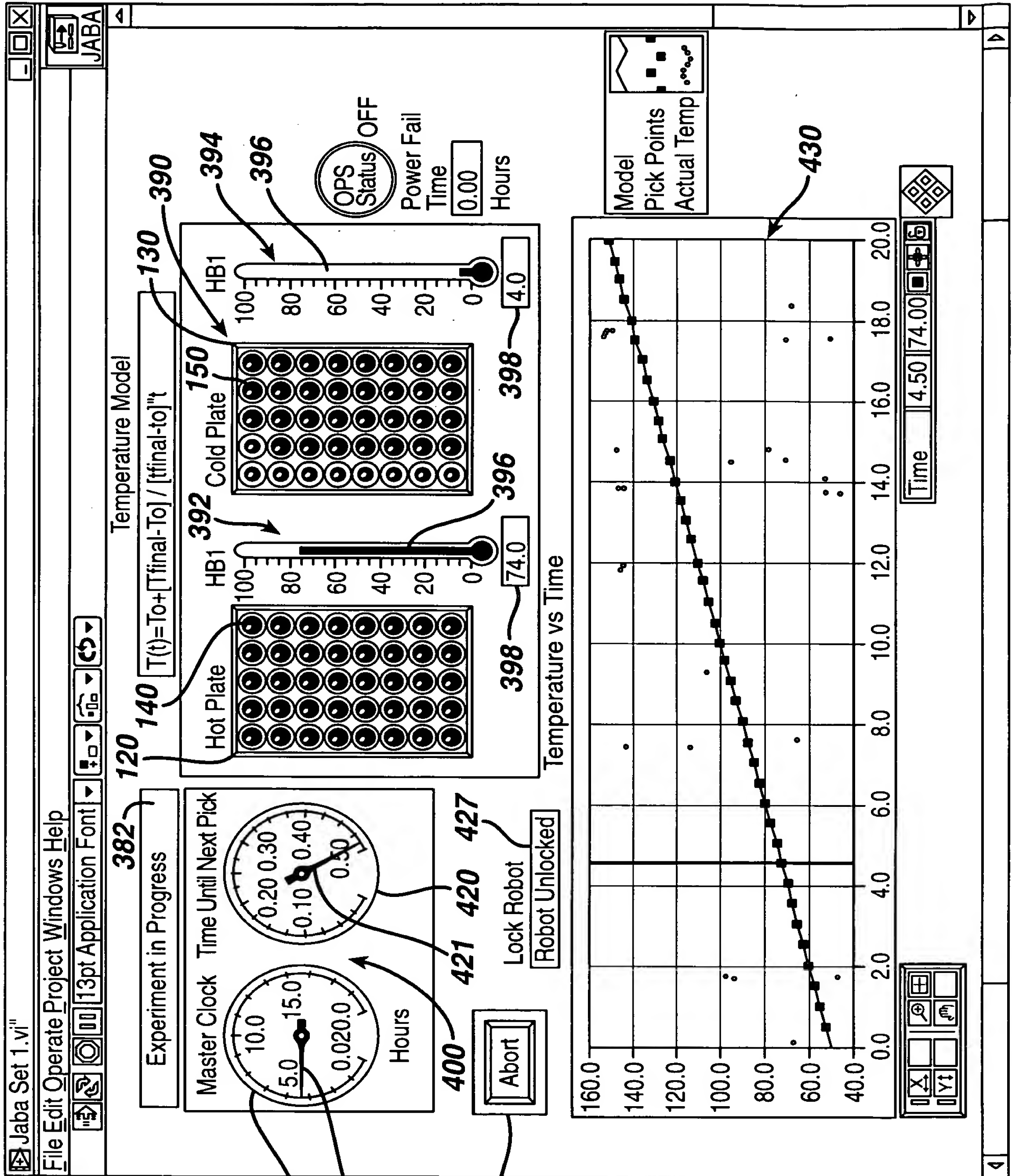


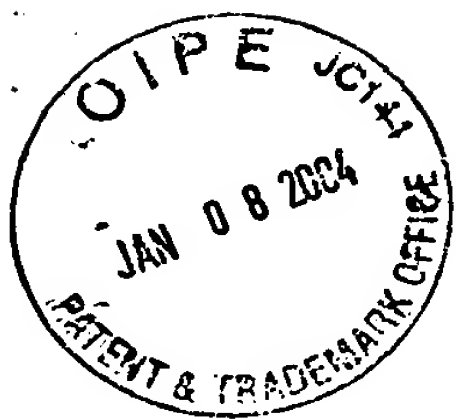
FIG. 7

410

411

425

380



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8/10

FIG. 8A

Data for pH 1.0 reactions: isothermal at 85 °C

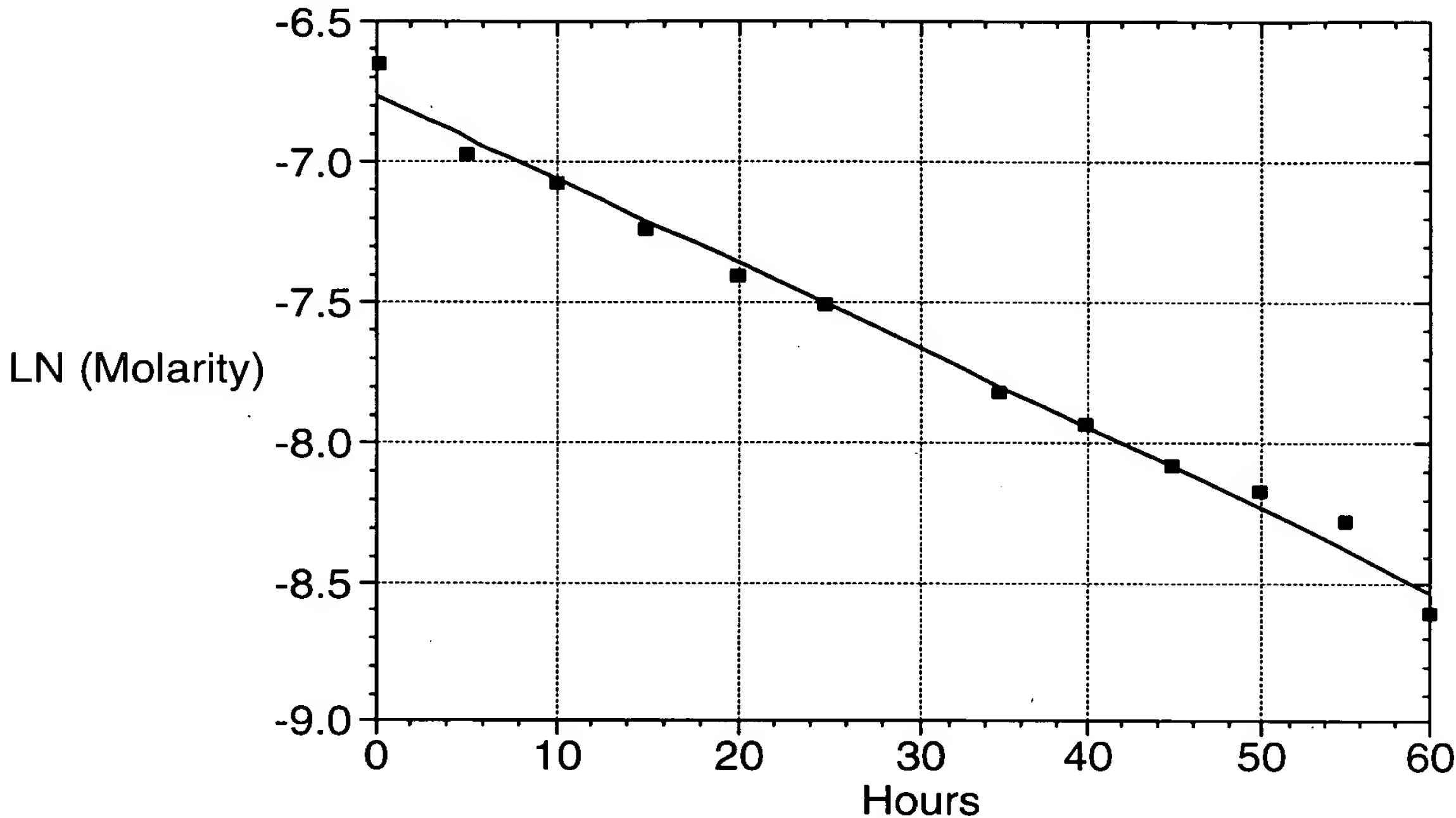


FIG. 8B

Nonisothermal, 50 to 100 °C over 80 hours, linear program

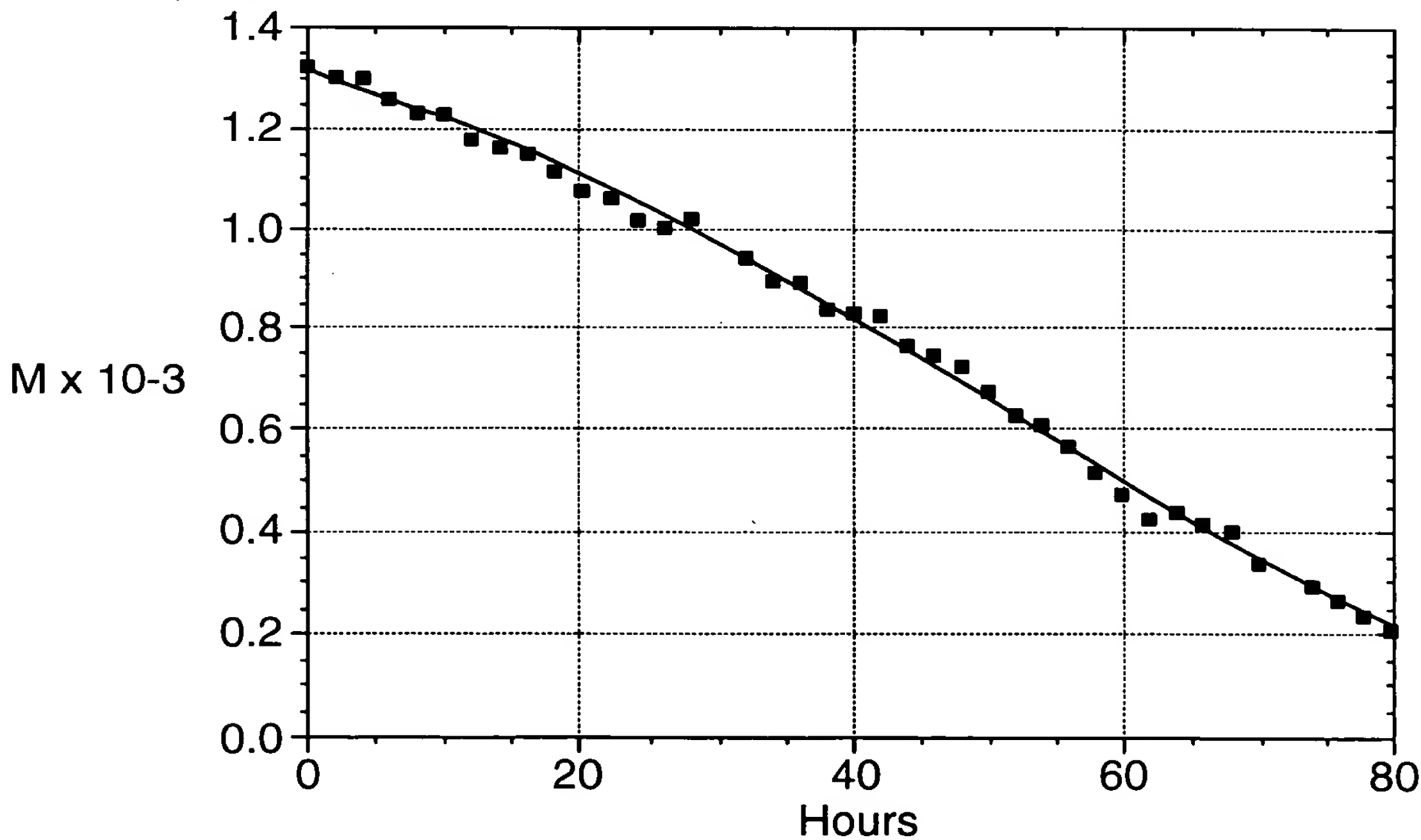




FIG. 9A

Data for pH 11.7 reactions: isothermal at 85 °C

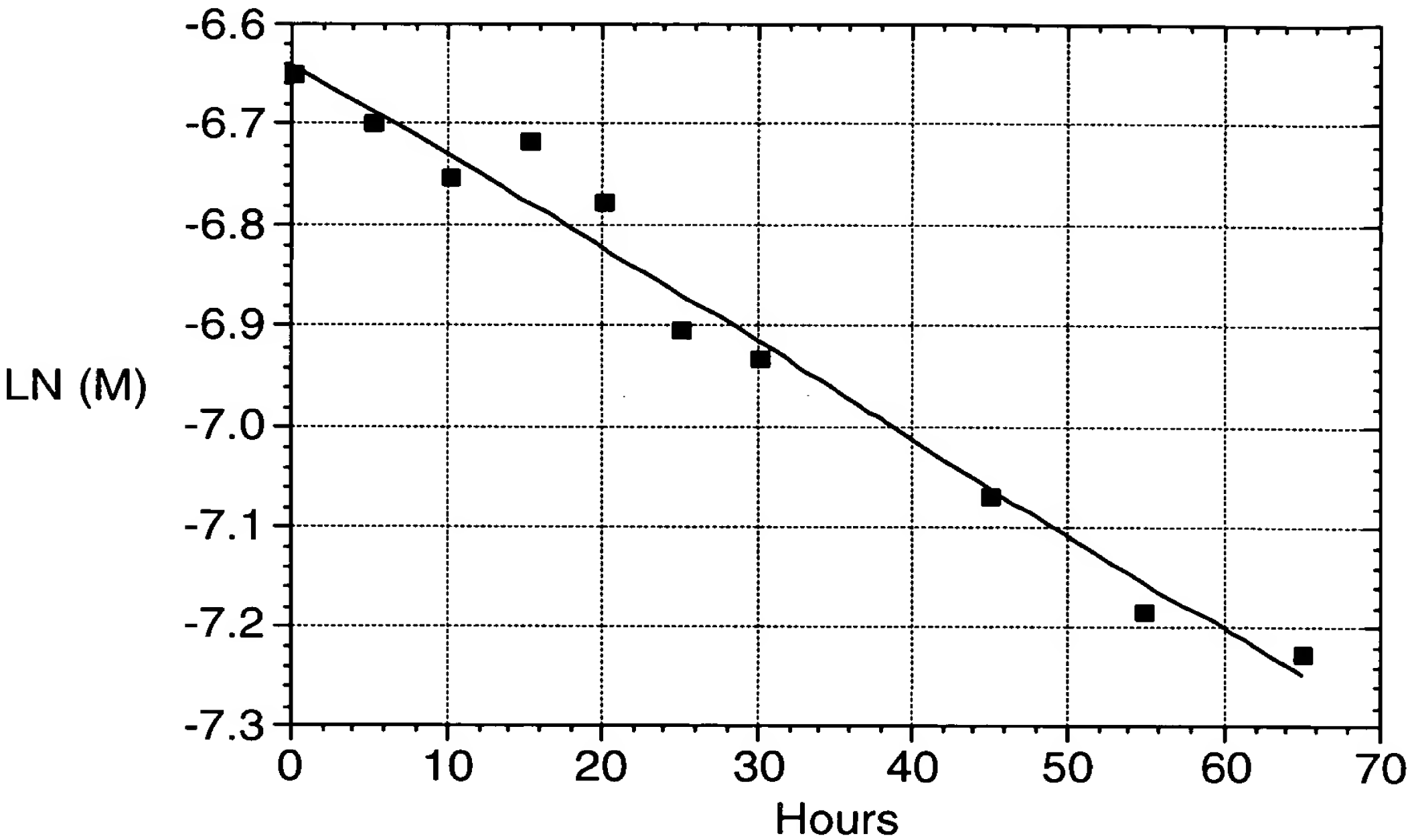
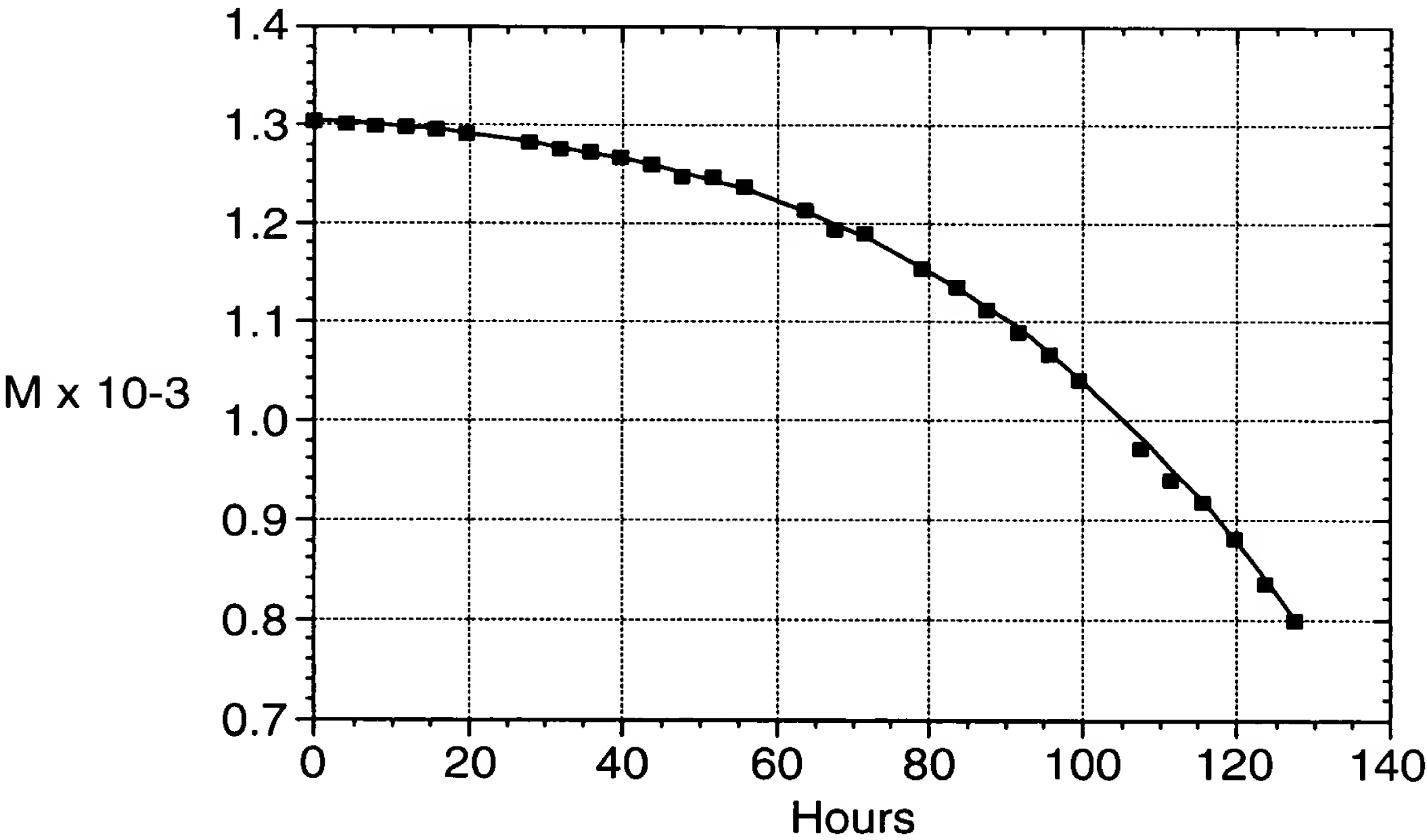


FIG. 9B

Nonisothermal, 50 to 100 °C over 160 hours, linear program





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10/10

FIG. 10A

"UDUD" temperature program

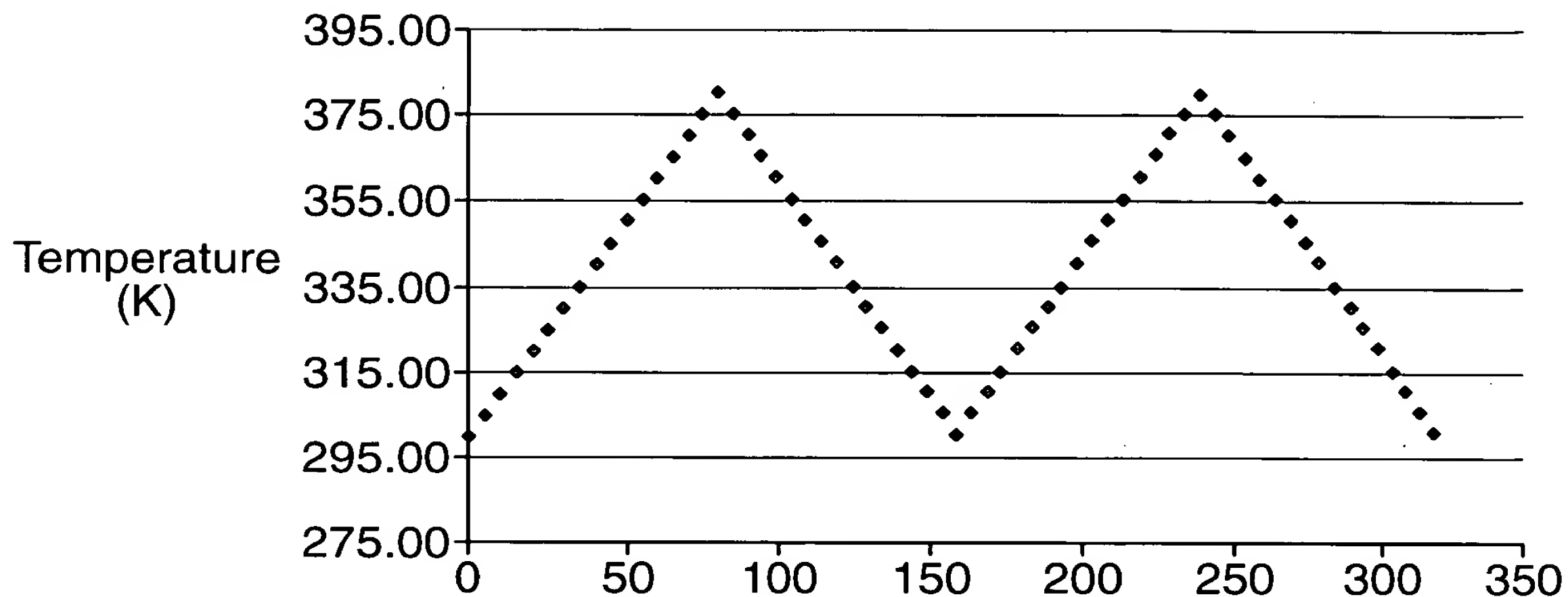


FIG. 10B

$A=2.43 \times 10^{10} \text{ h}^{-1}$ and $E=20.42 \text{ Kcal/mole}$

